

[illegible]

Page 1

**Accept**

\_\_\_\_\_

**Setup Start**

\_\_\_\_\_

**Stop**

[illegible]**Cust Item ID:**

**Abstract**

The purpose of this study was to determine whether there were differences in the prevalence of risk factors for coronary artery disease between men who had been exposed to asbestos and those who had not. The subjects included 609 men from the National Longitudinal Mortality Study who had been exposed to asbestos at work and 609 men from the same study who had not been exposed to asbestos at work. The subjects were matched by age, race, education, and marital status. The results showed that the prevalence of risk factors for coronary artery disease was higher among men who had been exposed to asbestos than among men who had not been exposed to asbestos. The results also showed that the prevalence of risk factors for coronary artery disease was higher among men who had been exposed to asbestos than among men who had not been exposed to asbestos.

**Customer:**

Run Start

**Abstract**

Date: 11-05-09

### Tooling:

**Date:**

**Stop**

[illegible]

**QC:**

**Date:**

**SPC (Y/N):**

**Date:**






[illegible]



**Work Order ID 72704**







Tuesday, August 09, 2011 8:23:52 AM



Page 2

Item ID: D2649 Accept  Setup Start   
Revision ID: Stop   
Item Name: Cross Bolt Spacer  
Start Date: 8/9/2011 Start Qty: 100.00  Cust Item ID:  
Required Date: 8/12/2011 Req'd Qty: 100.00  Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start   
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
125  Skidtubes	Memo	0.00							
Skidtubes	1- clean crossbolt spacer with ultra brigh aluminum cleaner before storing.	0.00							114  BEU/08/12
130  Packaging	Identify as per dwg & Stock Location: <u>LG</u>	0.00							
Packaging	Memo ***STOCK IN SKIDTUBE CELL***	0.00							114  BEU/08/12
140  QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							11/8/15 

11-08-12  
(114)

# Picklist Print

Tuesday, August 09, 2011 8:23:48 AM

Page 1

Work Order ID: 72704



Parent Item: D2649

Parent Item Name: Cross Bolt Spacer

Start Date: 8/9/2011

Required Date: 8/12/2011

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP F02.03.26 Added turning on Cobra NG  
added cleaning DD verified EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M6061T6T0.375W.058

Purchased

No

100

f

167.5480

0.2833

29.82105



11/8/10

6061-T6 RD Tube .375 x.058W

Location

Loc Qty

Loc Code

MAT014

167.548

115901

7.9

116920

0.578

117598

159.07

36 ft

12

12

12

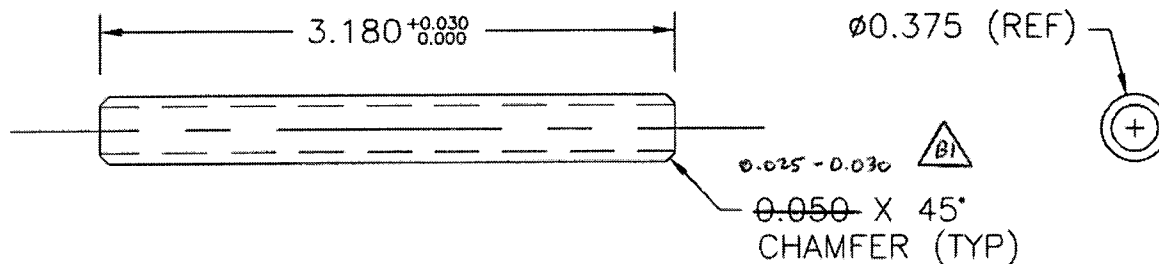
12



DESIGN <i>DW</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DW</i>	APPROVED <i>BW</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER	
B1	<del>#</del> <i>CP</i> 02.06.13	REDUCE CHAMFER PER TSR 1296.	

RELEASED  
98.01.20 DS

# 72704



MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)  
0.375 DIA 0.058 WALL  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

